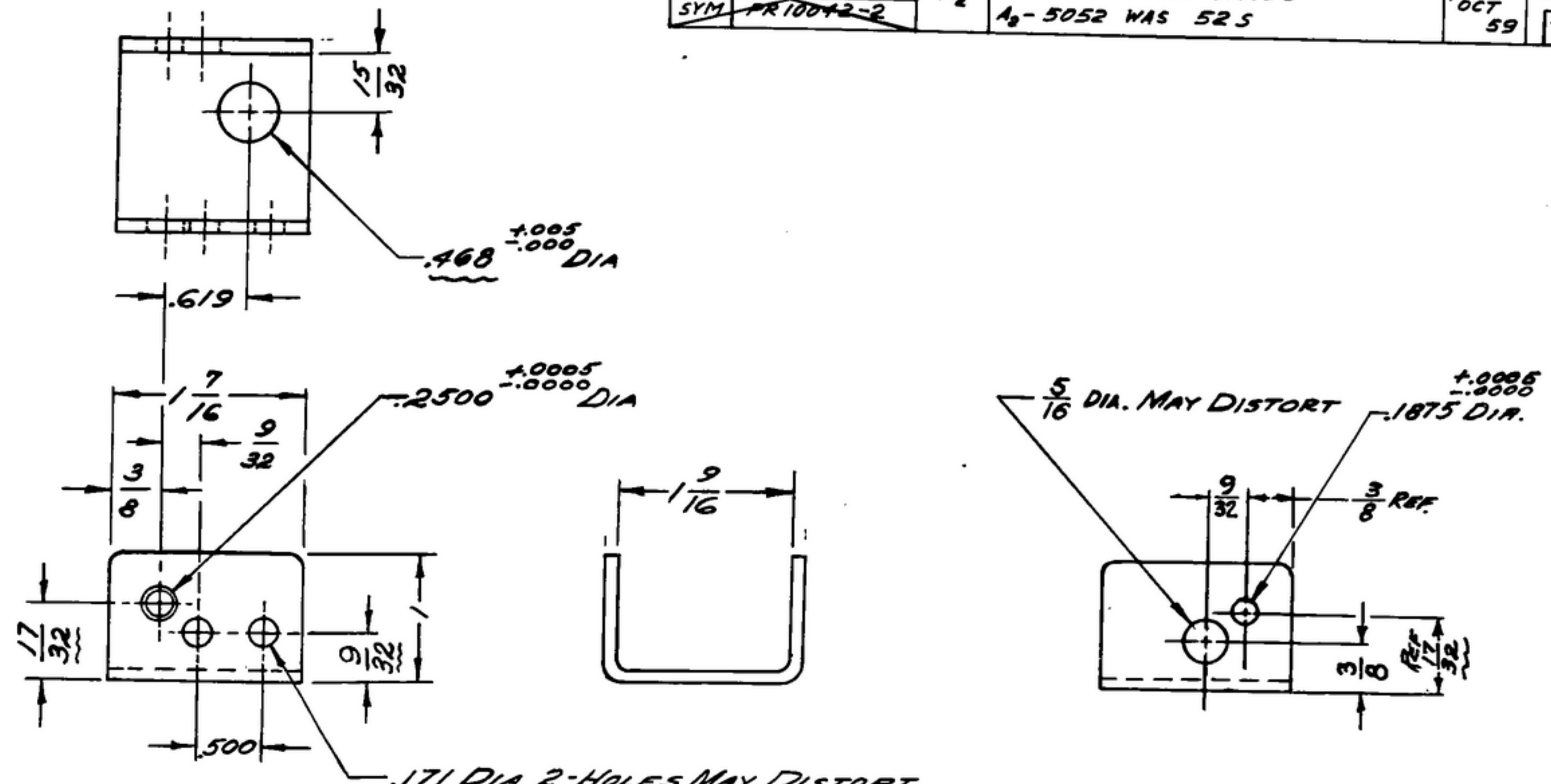


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* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
SYM PR10042-2	A₁ - RENUMBERED NOTES A₂ - 5052 WAS 525	1 OCT 59	42428-PC-59 REV. PME
A ₂	A ₁ - RENUMBERED NOTES A ₂ - 5052 WAS 525	1 OCT 59	42428-PC-59 REV. PME



A₁

A₂

- NOTES:
- ALUMINUM ALLOY 5052 TEMPER H32, PER SPEC. QQ-A-318, .081 THICK
 - FINISH: E513 PER SPEC. MIL-F-14072.
~~* COLLINS 580-003680.~~
 - ALL BEND RADII $\frac{3}{32}$ MAX.
 - ALL CORNER RADII $\frac{3}{32}$ UNLESS OTHERWISE SPECIFIED.

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	MATL.	MATL. SPEC.
LIST OF MATERIAL						
COLLINS PART NO. <i>558-0235-002</i>						

COLLINS NO.	QTY	NEXT ASSY	USED ON
<i>558-0311-003</i>	<i>1</i>	<i>SM-C-248962</i>	<i>SC-DL-248776</i>

APPLICATION

DRAWN *RDG* CHECKED *William* APPROVED

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
 MACHINED ANGLES MAY VARY ±.1°
 SHEARED ANGLES MAY VARY ±.25°
 BROKEN ANGLES MAY VARY ±.1°
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS-RADIO CO.
 1421A-PH-51-93
 SIGNAL CORPS
 REVIEWED *PME*
 APPROVED *HLV*
PME
 DATE *8 DEC 1955*

BRACKET-TRIMMER

SCALE *1/1*

DEPARTMENT OF THE ARMY
 SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY
SM-B-248886